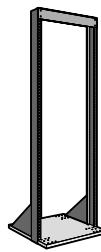


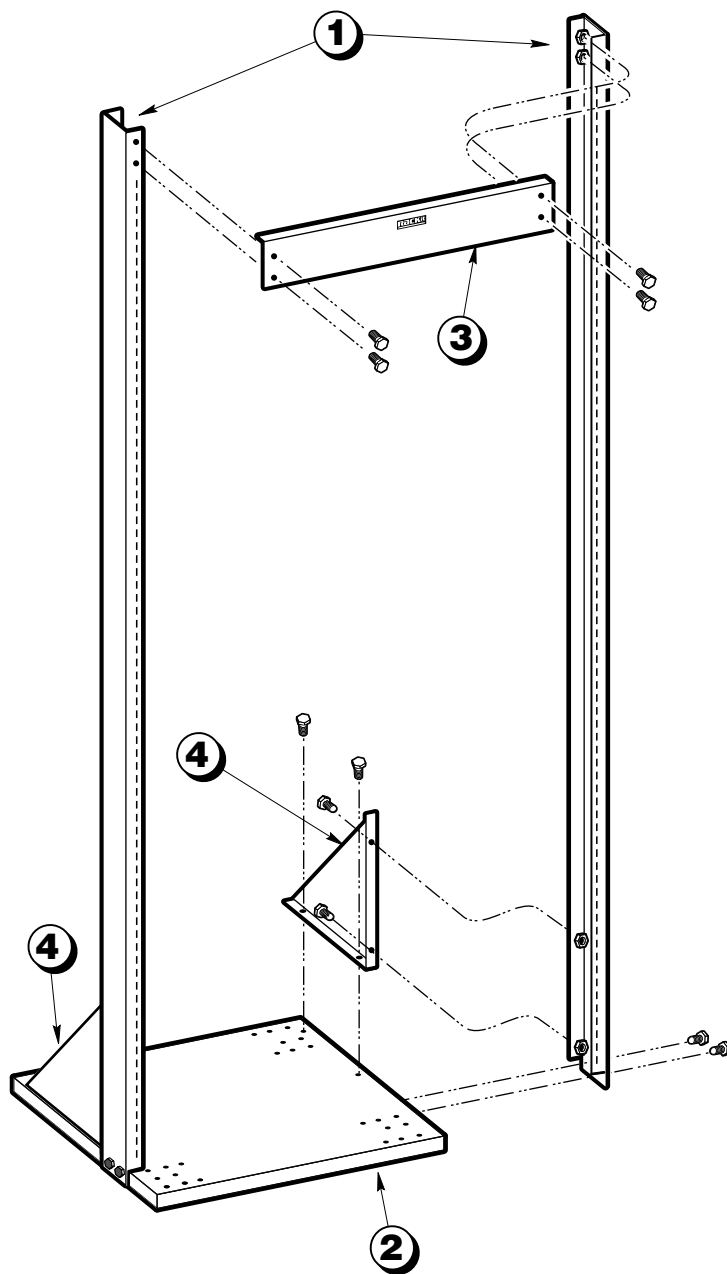
# Assemble•it™ Instructions



# FREE STANDING RELAY RACK

## Parts List

- ① - Vertical upright channel - 2 per unit
- ② - Square base - 1 per unit
- ③ - Top cross bar - 1 per unit
- ④ - Triangular brace - 2 per unit
- ⑤ - 1/4-20 x 1/2" truss-head screw - 16 per unit
- ⑥ - 1/4-20 keps nut - 16 per unit



## Step 1: Attach the *vertical upright channels* to the *square base*.

**A.** Lay both *vertical upright channels* ① on the floor so that the tapped holes face the floor. Make sure that the open sides of the *vertical upright channels* ① face each other.

**B.** Stand the *square base* ② on its end, with the open side facing the opposite direction of the *vertical upright channels* ①. Make sure the portion with the holes on both sides is closer to the floor.

**C.** Insert 2 bolts (heads facing out) through one *vertical upright channel* ① and the holes on one side of the *square base* ②. Secure bolts with their matching nuts. Finger tighten only.

**D.** Repeat step C for the second *vertical upright channel* ①. Finger tighten only.

## Step 2: Attach supporting *triangular braces*

**A.** Position one *triangular brace* ④ between the *square base* ② and the back side of the *vertical upright channel* ① (the side without the holes) so that one portion of the 90° angle is against the *vertical upright channel* ① and the other is against the *square base* ②. Make sure the open side of the *triangular brace* ④ is facing in.

**B.** Insert 2 bolts through the *triangular brace* ④ into the *vertical upright channel* ①. Secure bolts with their matching nuts. Finger tighten only.

**C.** Insert 2 bolts through the *triangular brace* ④ into the *square base* ②. Secure bolts with their matching nuts. Finger tighten only.

**D.** Repeat step B and C for the second *triangular brace* ④. Finger tighten only.

## Step 3: Secure the rack's base

**A.** Using a socket or a wrench, firmly tighten the bolts attaching the *triangular brace* ④ to the *square base* ② on both sides of the rack.

**B.** Using a socket or a wrench, firmly tighten the bolts attaching the *triangular brace* ④ to the *vertical upright channel* ① on both sides of the rack.

**C.** Using a socket or a wrench, firmly tighten the bolts attaching the *vertical upright channel* ① to the *square base* ② on both sides of the rack.

**D.** If you're installing optional casters, now will be the time to attach them to the *square base* ② using the bolts and nuts that came with the casters.

**E.** Slowly stand the unit upright while holding both *vertical upright channels* ①. The rack's front is the side with the holes on the *vertical upright channels* ①.

## Step 4: Attach the *top cross bar*

**A.** Lay the *top cross bar* ③ horizontally over the top of the *vertical upright channels* ①, with the wholes on both sides facing the front, and the lip facing the top.

**B.** Insert 2 bolts through each side of the *top cross bar* ③ (heads facing the front) into the wholes at the top of the *vertical upright channels* ①. Secure bolts with their matching nuts.

**C.** Using a socket or a wrench, firmly tighten the bolts attaching the *top cross bar* ③ to the *vertical upright channels* ① on both sides of the rack.