

Assemble•it™ Instructions

Servit DX

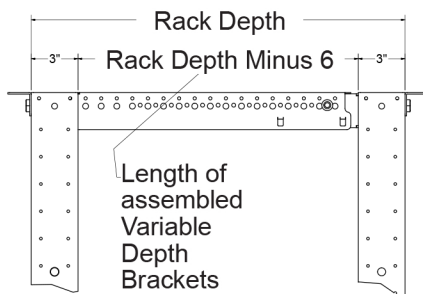
Parts List

- ① 4x Vertical uprights (2x left; 2x right)
- ② 4x Width brackets (2x top; 2x bottom)
- ③ 4x Rear cross members (2x top; 2x bottom)
- ④ 4x Front extension bars (2x top; 2x bottom)
- ⑤ 4x Push-button rivets
- ⑥ Rack-assembly hardware

Step 1: Determine Rack Depth

When assembled, cross members and extension bars create the variable depth brackets.

Use the drawing to determine the desired rack depth.



Step 2: Cross members and extension bars

The variable depth side rails are assembled by snapping together a cross member piece and extension bar.

Cross members and extension bars are specific to the top and bottom, as well as the left and right side of the rack.

Follow the drawing to be sure that corresponding cross members are with the correct extension bars.

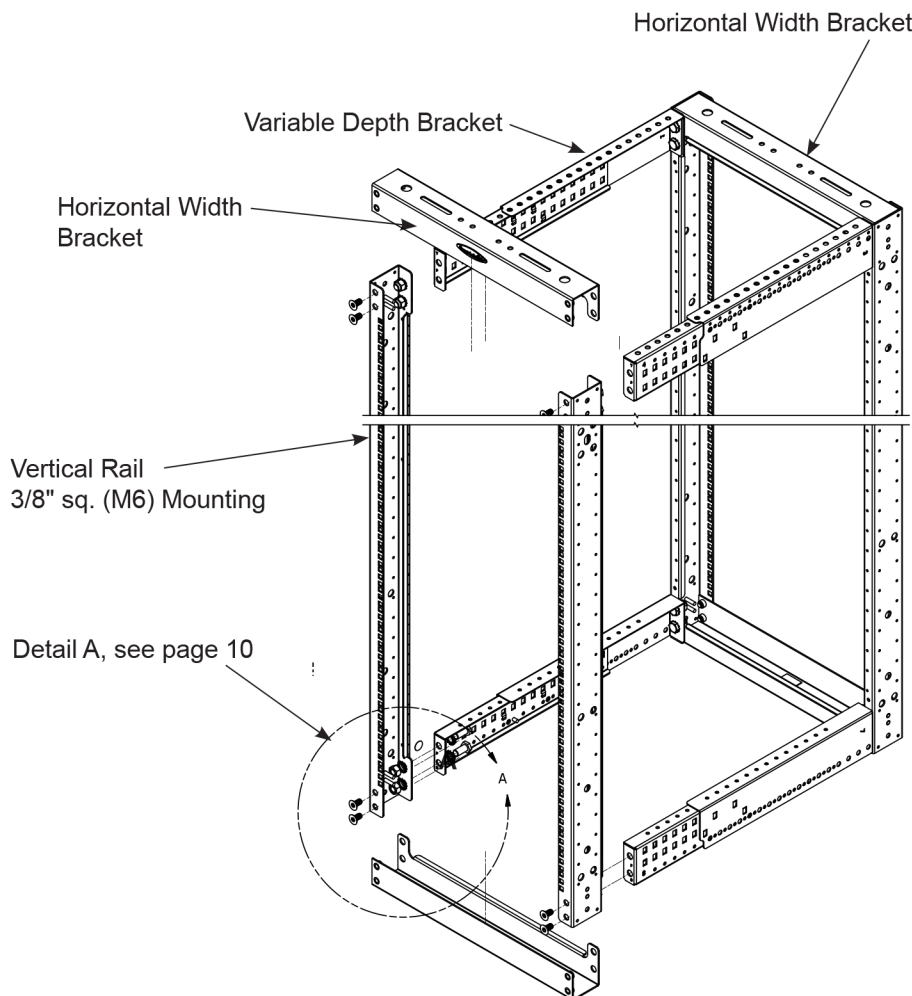
To assemble a cross member and extension bar, determine the desired rack depth. Insert the small square tab of the rear member cross piece into the correct square hole on the extension bar. Firmly push down on the cross member so that the tab is inserted firmly into the extension bar hole. Optionally, insert the push-button rivet through the round hole*.

Once the cross members and extension bars have been assembled, the variable depth side rails can be mounted to the uprights (See Detail A).

Letters at each end of the assembly indicate top or bottom installation, as well as which direction the assemblies should be facing (front or rear).

"F" indicates Front Mounting - "R" indicates Rear Mounting

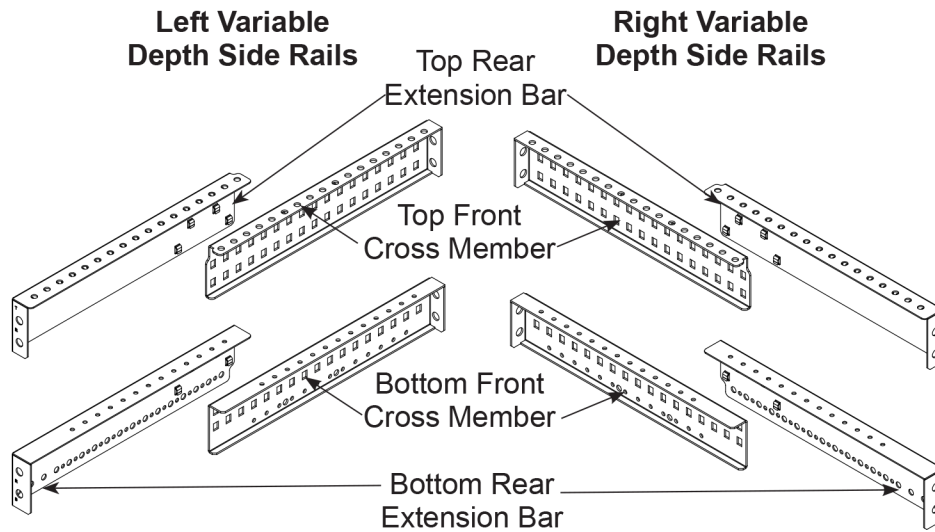
"T" indicates Top Mounting - "B" indicates Bottom Mounting



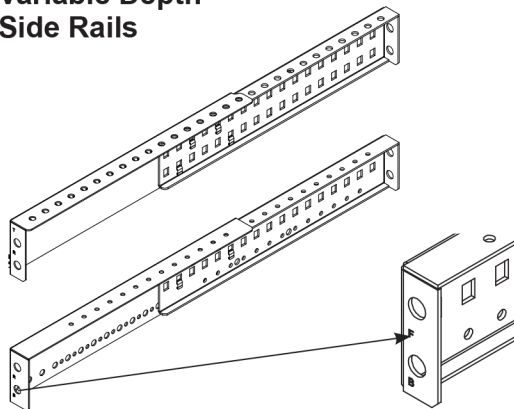
* Note: Inserting the push-button rivet through the round hole serves as one more point of securing the two-piece depth horizontals together.

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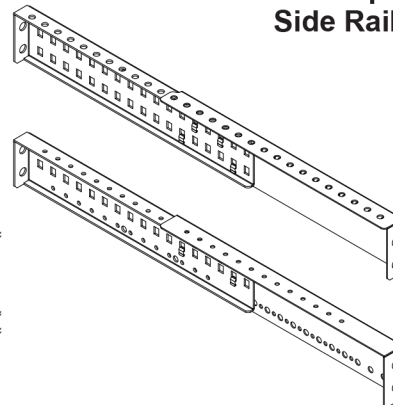
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**Assembled Left
Variable Depth
Side Rails**



**Assembled Right
Variable Depth
Side Rails**



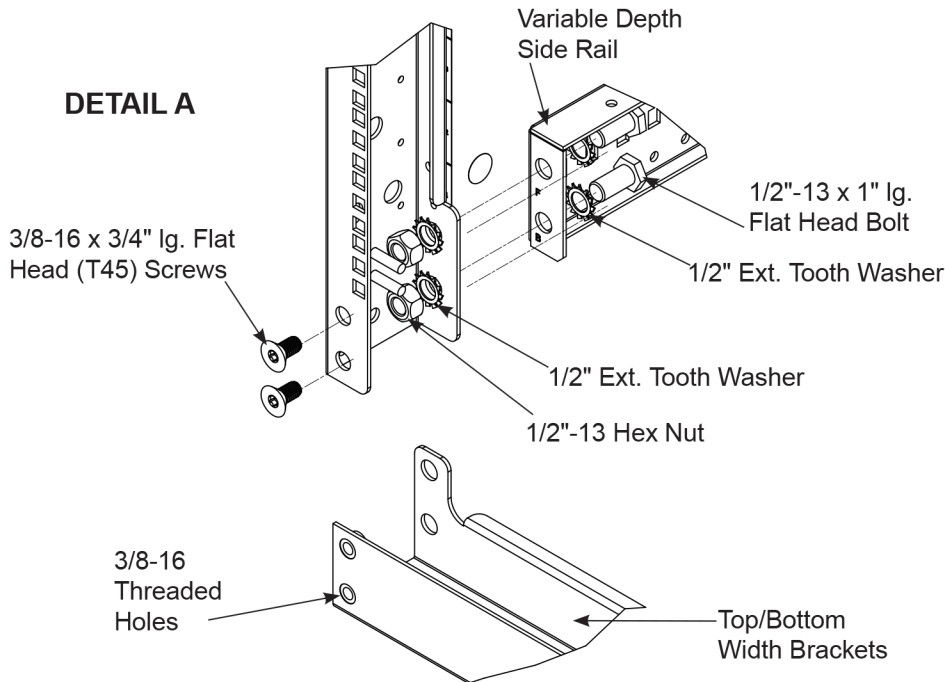
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Step 3: Width brackets

Assemble the top and bottom width brackets to the uprights using 3/8 -16 x 3/4" flat head screws (place the width bracket with the Rackit nameplate on top).

Align the uprights so that the #1 on the RMU labels is toward the bottom.
DO NOT TIGHTEN!



Step 4: Tighten hardware

Use appropriate tool and tighten all hardware.

54 ft-lb torque is recommended when tightening 1/2" bolts.

24 ft-lb torque is recommended when tightening 3/8" screws.

* Note: When mounting to a cement floor, recommended mounting hardware is Rackit's Seismic Anchor Kit (RCT-PT-MS-8).

For other floor construction, the installer must provide all appropriate hardware.

