

Assemble•it™ Instructions

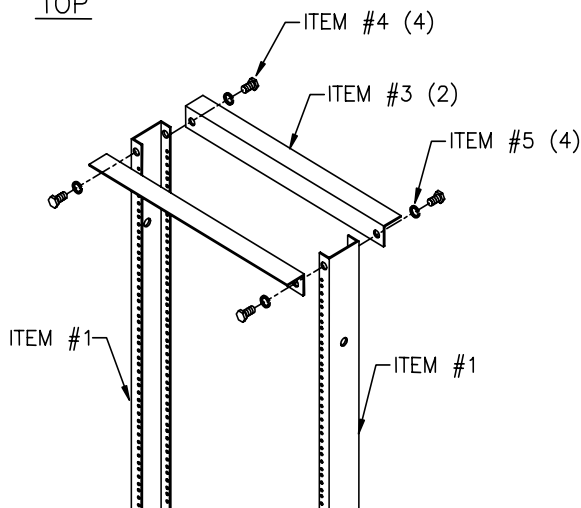
STANDARD RELAY RACK

Parts List

- ① - Vertical upright channel – 2 per unit
- ② - Base angle – 2 per unit
- ③ - Top angle – 2 per unit
- ④ - 1/2 x 13 x 1 hex head bolt – 12 per unit
- ⑤ - 1/2 split lock washer – 12 per unit

DRAWING #1 – STEP #1

TOP



Step 1:

Attach the top angle to the vertical upright channels.

A. Lay the vertical upright channel on the edge so tapped holes face you and the floor. Be sure that open sides of the upright channels face each other.

Align the holes in top angle with the corresponding holes in vertical uprights. The formed leg of the top angle should be facing you.

B. Install the 2 hex head bolts, and lock washers. Finger-tighten only.

Step 2:

Install the base angles to the vertical upright channels.

A. Leaving the vertical upright channels on edge, align the holes in base with the corresponding holes in each upright channel. The long leg of base should be facing you.

B. Install the 4 hex head bolts, and lock washers. Finger-tighten only.

C. Turn the vertical upright assembly over (Rotate 180 degrees) and repeat steps A & B. Finger tighten only.

Step 3:

Final tightening

A. Stand the frame upright.

B. Square the unit using a level or a carpenter's square.

C. Tighten all bolts using a socket or a wrench

Step 4:

Secure the frame to the floor.

All frames should be bolted to the floor, or to an equally stabilizing and secure surface, after you determine the desired location

Step 5:

Equipment Installation

Your rack is now ready for installing equipment and panels.

DRAWING #2 – STEP #2

BOTTOM

